There are many options to customize your brake lathe to fit your exact service profile and budget.

Organize your lathe adapters and brake service tools with our wide selection of Ammco benches and toolboxes.

Lathe adapter kits help you maximize your brake service profits by adding capability to your machining stations.

And with Ammco's wide selection of lathes, adapters and benches, you can custom build a profit center that's as unique as your shop.

To learn more about the AMMCO Brake Lathe Series, or any of our other quality products, contact your authorized AMMCO distributor or call 1-800-688-6496 for the dealer nearest you.

Hennessy Industries

Have a question? Call your nearest dealer or visit our website: AMMCO.com

Brake Lathe Series

Serving today's complex braking systems is serious business. It takes the right people AND the right tools to get the job done right the first time. And no one has more experience in quality brake service tools than Ammco.

In fact, Ammco® brake lathes that were bought decades ago are still in use today. You won't find faster, more accurate, more durable, or easier-to-use lathes anywhere.

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AMMCO BRAKE LATHE OPTIONS

There are many options to customize your brake lathe to fit your exact service profile and budget.

- Lathe adapter kits
- Lathe bench options
- Chuck based kits
- Cone based kits
- Chuck base tools
- Cone base tools
- Tooling, accessories, and more

Your dream lathe is within reach.

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**AMMCO BRAKE LATHE SERIES**

**Why Ammco Brake Lathes?**

**Increased Value and Choice**

---

**Model 4000B**

First Choice of Professionals for Over 50 Years

Since its initial introduction four decades ago, the Ammco Model 4000B has been a favorite of brake technicians everywhere. And for good reason. It’s simple. It’s fast. It’s very precise. Plus its reliability and durability is legendary in the industry.

- Twin cutter tool and quick-drum-to-rotor changeover.
- Two spindle speeds (if desired) allow for quick rough/cut/finish cut settings.
- Infinitely adjustable spindle feed gear box.
- User-friendly ergonomics.
- Supports drums or rotors up to 200 lbs. using the standard one inch (25.4mm) arbor, or up to 202 lbs using the optional 1-7/8 inch (47.63mm) arbor.

**Model 4000E**

For Wider Brake Assemblies

- Coarse and fine feed rates provide superior finishes.
- 3 speed operation for a quality finish in less time.
- Shift on the fly 3-speed integrated synchronous gearbox and shifter.
- Variable fixed rate for ultimate control.
- Our most versatile lathe when combined with our 7900 twin cutter.
- Forged alloy steel Arbor adds stability with extra large bronze bearings.
- Infinitely adjustable spindle feed gear box.
- Positive rake tool bits give low pressure precision turning for superior machined surfaces with less chatter. Negative rake tool bits included.
- Decrease wear for longer life with the patented Positive Oiling System that provides constant lubrication when switched on.
- Rigid 44-pound spindle has the strength for long-term precision and durability, even with larger loads up to 202 lbs.
- Simultaneously resurface both sides of rotor with the Twin Cutter Tool.
- Full drum support has boring bar guarantees correct tool angle for drums.
- User-friendly ergonomics.
- Supports drums or rotors up to 200 lbs. using the standard one inch (25.4mm) arbor, or up to 202 lbs using the optional 1-7/8 inch (47.63mm) arbor.

**Model 4000-SP**

First Choice of Professionals for Over 50 Years

With One Pass Machining

- Positive rake tool bits allow for precision turning that produces superior machined surfaces every time. (Note: Additional spindle speed capacity for minimal operator movement.)
- Twin cutter tool and quick-drum-to-rotor changeover.
- Two spindle speeds (if desired) allow for quick rough/cut/finish cut settings.
- Infinitely adjustable spindle feed gear box.
- User-friendly ergonomics.
- Supports drums or rotors up to 200 lbs. using the standard one inch (25.4mm) arbor, or up to 202 lbs using the optional 1-7/8 inch (47.63mm) arbor.

**Model 3000**

A Drum-Only Lathe for Increased Volume

The Model 3000 Drum Brake Lathe can transform your brake service technicians into “Drum Specialists” and position your shop in a more profitable niche. While eliminating costly changeover time, this machine decreases turnaround time and wins in virtually an size shop or service center. With a complete line of optional accessories, the 3000 can be customized to meet your specific needs.

- Flexible enough to handle drums from 6 inches to 28 inches.
- Two Spindle speeds (100 or 200 RPM).
- Infinitely adjustable spindle feed gears that allows the operator to precisely pinpoint the right settings for each drum.
- Same basic design as our Model 4000.
- Can be converted to a Model 4000 with optional upgrade kit.

**Model 7500B**

A Fast Disc-Only Machine

The Model 7500B dramatically expands service capabilities for luxury, foreign, and late model cars.

- Quickly reconditions worn rotors to meet or exceed factory specs for surface finish, roundness and thickness variation.
- Precision crafted depth-of-cut dial can be calibrated in both thousandths of an inch and tenths of a millimeter.
- Complements a drum lathe or combination lathe with extra high-speed capacity.
- Same basic design as our Model 4000B.
AMMCO BRAKE LATHE SERIES

InVEST IN THE INdUSTRY’S BEST BRAKE SERVICE TOOLS—AMMCO BRAKE LATHES.
Where Legendary Ammco Reliability is built right in.

Why Ammco Brake Lathes?

Increased Value and Choice

Model 4000E

The 4000E is the ultimate in finish control—right at your fingertips.

The Ammco 4000E is easily adapted to almost any rotor or drum available today. Now you have control over the entire process and can make adjustments that, before now, were only dreamed about. Even new operators can quickly turn rotors perfectly like seasoned professionals with this easy-to-use lathe.

• Custom digital finishes provide the highest possible quality available.
• Shift on the fly 3-speeded integrated synchronous gear box.
• Variable feed rate for ultimate control.
• Infinitely adjustable spindle-feed gear box.
• User-friendly ergonomics.

The Model 4100B has the same basic design and features of our best-selling Model 4000B, but it also offers additional spindle capabilities for luxury, foreign, and late model cars.

Two spindle speeds (if desired) allow for quick rough/finish cut settings.
• Infinitely adjustable spindle-feed gear box.
• User-friendly ergonomics.

Supports drums or rotors up to 200 lbs. using the standard one inch (25.4mm) arbor, or up to 200 lbs using the optional 1-7/8 inch (47.63mm) arbor.

Two spindle speeds (100 or 200 RPM).

Flexible enough to handle drums from 6 inches to 28 inches.

Two Spindle speeds (100 or 200 RPM).

Infinitely adjustable spindle-feed gearboxes that allows the operator to precisely pinpoint the right settings for each drum.

Same basic design as our Model 4000.

• Can be converted to a Model 4000 with optional upgrade kit.

Model 3000

A Drum-Only Lathe for Increased Volume

The Model 3000 Drum Brake Lathe can transform your brake service technicians into “Drum Specialists” and position your shop in a more profitable niche. While eliminating costly changeover time, this machine decreases turnaround time and works in virtually any size shop or service center. With a complete line of optional accessories, the 3000 can be customized to meet your specific needs.

• Flexible enough to handle drums from 6 inches to 28 inches.
• Two Spindle speeds (100 or 200 RPM).
• Temperature-controlled spindle-feeds that allows the operator to precisely pinpoint the right settings for each drum.

Model 7500B

All Disc-Only Machine

The Model 7500B dramatically expands service capabilities for luxury, foreign, and late model cars.

• Quickly reconditions worn rotors to meet or exceed factory specs for surface finish, round and thickness variation.
• Precision crafted depth-of-cut dial can be calibrated in both thousandths of an inch and tenths of a millimeter.
• Complements a drum lathe or combination lathe with extra high-speed capacity.
• Same basic design as our Model 4000B.

Note: All bench lathes require the purchase of an adapter kit of your choice.
Why Ammco Brake Lathes? Increased Value and Choice

Model 4000E
The 4000E is the ultimate in finish control right at your fingertips.
The Ammco 4000E is easily adapted to almost any rotor or drum available today. Now you have control over the entire process and can make adjustments that, before now, were only dreamt about. Even new operators can quickly turn rotors perfectly like seasoned professionals with this easy-to-use lathe.

• Custom digital finishes provide the highest possible quality available.
• Shift on the fly 3-speed integrated synchronous gearbox and shifter.
• Optional accessories enable you to customize your unit for your specific needs.

Model 4000B
First Choice of Professionals for Over 50 Years

Since its initial introduction four decades ago, the Ammco Model 4000B has been a favorite of brake technicians everywhere. And for good reason. It’s simple. It’s fast. It’s very precise. Plus its reliability and durability is legendary in the industry.

• Two cutter tools and quick drum-to-rotor changeover.
• Positive rake tool bits that provide low pressure precision turning for superior machined surfaces.
• Positive Rake Tool Bits give low pressure precision turning for superior machined surfaces.
• Decrease wear for longer life with the patented Positive Oiling System.
• Twin cutter tool and quick drum-to-rotor changeover.
• Two spindle speeds (if desired) allow for quick rough-cut/finish cut settings.
• Infinitely adjustable spindle feed gearbox.
• User-friendly ergonomics.

Model 4000-SP
Proven Performance, Legendary Reliability
With One Pass Machining

The Ammco 4000-SP brake lathe is more efficient because it integrates single speed spindle and feed rates for one pass precision finishes. The result is one of the most accurate, durable, and easy-to-use machines you could ever put in your shop. No one can offer you a more rugged lathe at such a competitive price.

• Cut rotors in one pass, with a high-quality finish.
• Positive rake tool bits allow for precision turning that produces superior machined surfaces every time.
• Quick and efficiently, ergonomically designed for minimal operator movement.
• Twin cutter dial and depth of cut are clearly marked, and even new operators can quickly turn rotors like seasoned professionals.

Model 3000
A Drum-Only Lathe for Increased Volume
The Model 3000 Drum Brake Lathe can transform your brake service technicians into “Drum Specialists” and position your shop in a more profitable niche. While eliminating costly changeover time, this machine decreases turnaround time and works in virtually any size shop or service center. With a complete line of optional accessories, the 3000 can be customized to meet your specific needs.

• Flexible enough to handle drums from 6 inches to 28 inches.
• Two Spindle speeds (100 or 200 RPM).
• Infinitely adjustable spindle feed gearing that allows the operator to precisely pinpoint the right settings for each drum.
• Same basic design as our Model 4000.
• Can be converted to a Model 4000 with optional upgrade kit.

Model 7500B
A Fast Disc Only Machine
The Model 7500B dramatically expands service capabilities for luxury, foreign, and late model cars.

• Quickly reconditions worn rotors to meet or exceed factory specs for surface finish, roundness and thickness variation.
• Precision crafted depth of cut dials can be calibrated in both thousandths of an inch and tenths of a millimeter.
• Complements a drum lathe or combination lathe with extra high-speed capacity.
• Same basic design as our Model 4000B.

Note: All bench lathes require the purchase of an adapter kit of your choice.
**AMMCO BRAKE LATHE OPTIONS**

There are many options to customize your brake lathe to fit your exact service profile and budget.

**BRIDGE CHUCKS**

- Model 602E
- Model 402E

**ADAPTOR CHUCKS**

- Model 602B
- Model 700B

**ADAPTHER CHUCKS**

- Model 603S

**BENCH OPTIONS**

- Model 1053
- Model 2510

**TOOLBITS**

- Model 5392
- Model 40425

**SILENCERS**

- Model 5290
- Model 5999

**ACCESSORIES**

- Model 2760-50
- Model 2780

**MEASURING ACCESSORIES**

- Model 8500-50
- Model 2765

**BRAKE LATHE SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Lathe Type</th>
<th>Drill</th>
<th>Chuck Diameter</th>
<th>Chuck Capacity</th>
<th>Max Drilled Diameter</th>
<th>Max Depth</th>
<th>Max Rotor Diameter</th>
<th>Max Rotor Face Width</th>
<th>Max Drum Diameter</th>
<th>Max Drum Depth</th>
<th>Feeds</th>
<th>Max Feed Rate</th>
<th>Max Drum Extension</th>
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<tbody>
<tr>
<td>4000</td>
<td>.002</td>
<td>.020” per REV</td>
<td>6”</td>
<td>12”</td>
<td>5 1/2”</td>
<td>10”</td>
<td>2”</td>
<td>28”</td>
<td>28”</td>
<td>.005”</td>
<td>3500 RPM</td>
<td>20”</td>
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<td>4000-SP</td>
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<td>.020” per REV</td>
<td>6”</td>
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**SILENCERS**

- Model 5290
- Model 5999

**ACCESSORIES**

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**BRAKE LATHE SERIE**

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**Hennessy Industries**

www.ammcoats.com

Hennessy Canada 2455 Luckettes Dr. Unit 3, Mississauga, Ontario L5Y 1S5 (905) 672-9440

2430 Lucknow Drive, Unit 9, Mississauga, Ontario L5S 1V3 (905) 672-9440

1601 J.P. Hennessy Drive, LaVergne, TN 37086 (800) 688-6496 or (615) 641-7533

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Lathe adapter kits help you maximize your brake service profits by adding capability to your machining stations.

Cone Based Kits

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>402E</td>
<td>High volume drum and rotor applications, car through light truck.</td>
</tr>
<tr>
<td>402F</td>
<td>High volume drum and rotor applications, car, light through medium truck.</td>
</tr>
<tr>
<td>402G</td>
<td>Car, light through medium duty truck.</td>
</tr>
<tr>
<td>402H</td>
<td>Medium duty truck.</td>
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</table>

Chuck Based Kits

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<tr>
<td>403B</td>
<td>For most car and light truck.</td>
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<tr>
<td>404B</td>
<td>For one ton applications; 5700-4000 cross over.</td>
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<td>405B</td>
<td>For most car and light truck.</td>
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